

## Machineries

Forging (quantity)	max. dimensions (mm)	Power (MN)
Forging presses (3)	up to 13 m in length and an individual weight of 35 to or a charge weight of 40 to maximum	7, 20 and 30
Manipulators (6)		

Flame Cutting (quantity)	max. dimensions (mm)
Flame cutting machines (14)	t 1,400, w 7,800, l 20,000 max. 60 to individual weight
Flame cutting robot systems (2)	t 600, w 3,000, l 6,000

Sawing (quantity)	max. dimensions (mm)
Horizontal bandsaws (36)	1,500 x 2,000 resp. 1,500 Ø

Machining (quantity)	max. dimensions (mm)
Machining Centre (3)	x 3,650, y 2,250, z 1,600
Moving column milling machines (4)	x 16,000, y 4,000, z 1,600
Milling machine (2)	6,200 x 1,670 x 1,050
Gantry-milling machine (1)	7,000 x 3,400 (pass 2,550) x 1,000 (pass 1,500)
Gantry-milling machine (7)	x 12,000, y 4,200, z 3,000
Vertical turning and boring mills (4)	x 2,920, y 2,500, z 1,000
Centre lathe (10)	height 1,020, max. turn-Ø 1,560, length 14,000
Bench drill (2)	3,000 x 2,500 x 1,000

Heat Treating (quantity)	max. dimensions (mm)	
Forging furnace (9)	h 2,000, w 5,000, l 8,000	
Annealing furnace (5)	h 1,800, w 3,500, l 10,100	
Annealing/tempering furnace (8)	h 1,500, w 2,500, l 13,000	
Quenching basin	w 2,200 x l 12,600	135.000 l
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