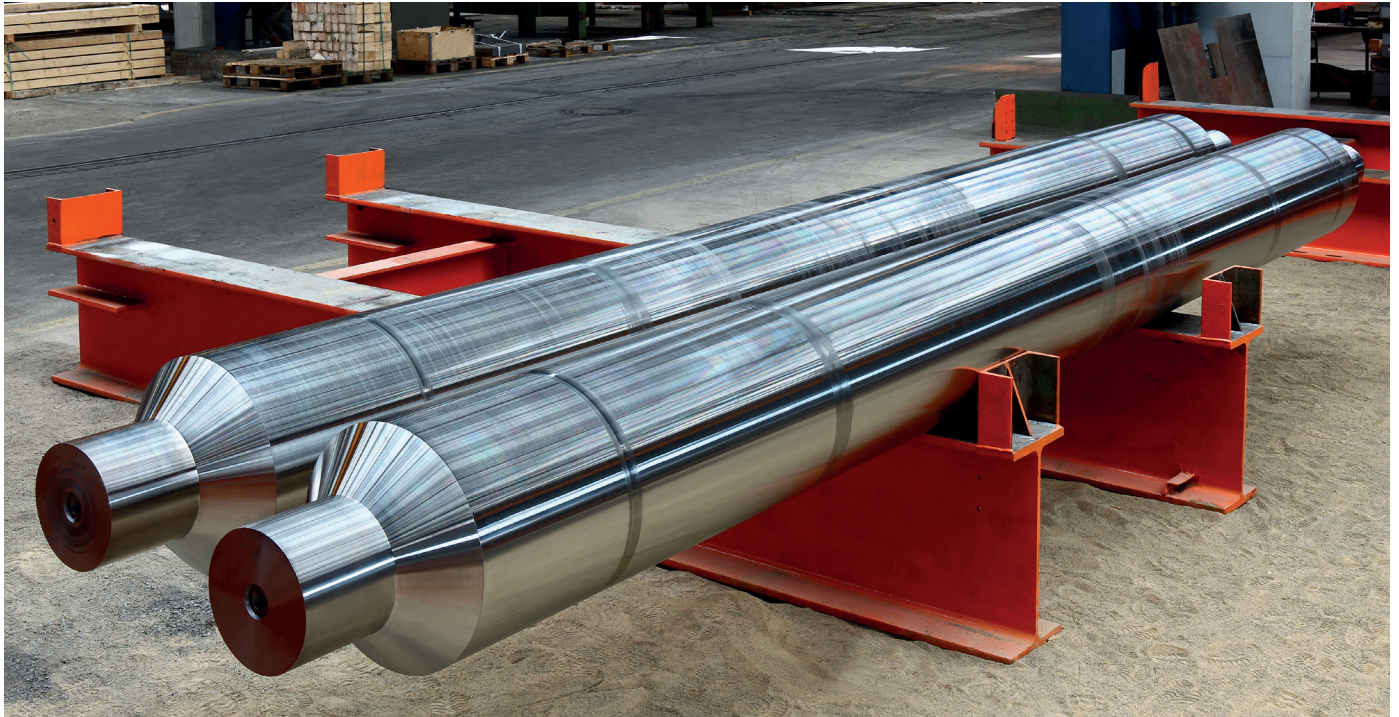




Forged Products

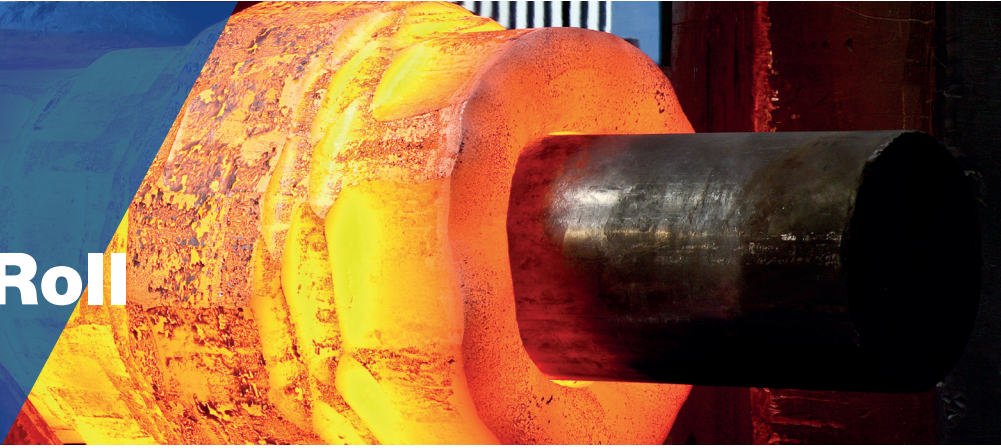
Roller Table Roll





Forged Products

Roller Table Roll



In rolling mills the slabs and plates (regardless of whether hot or cold) are transported on roller tables between the individual manufacturing stations. There the roller table rolls are installed. In this case, the rollers were installed between the preliminary and finished scaffolding of a plate rolling mill.

The special feature of this order is the time management. Usually whole roller tables are replaced during stipulated down-times. Therefore it is vital for the

supplier to finish a great number of rolls at the same time and in time for the conversion schedule.

As a result of our wide-ranging product and service spectrum, from forging through heat treatment, extending to the mechanical processing, the order could be implemented from a single source to the fullest satisfaction of the customer.

| | |
|---------------|---|
| Specification | stepped shaft forged pre-turned US-tested heat treated MTC DIN EN 10204/3.1B |
| End Use | steel plate rolling mill |
| Steel Grade | 42CrMo4 |
| Dimension | max. diameter 480 mm, total length 6,319 mm |
| Weight | 8.2 to (finish) |



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