



APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No:
AMMM00000J9
Revision No:
2

This is to certify:

That

SSK von Schaewen Wetter GmbH
Ruhrstr. 21, 58300 Wetter (Ruhr),
Germany

is an approved manufacturer of
Steel Forgings

in accordance with

DNV rules for classification – Ships
DNV rules for classification – Naval vessels

and the following particulars:

Application area	Forgings for hull structures and equipment Forgings for shafting and machinery Special materials for naval ships
Steel type	Carbon and carbon-manganese, Alloy Ferritic-austenitic (duplex) stainless Non magnetizable steels
Forging method	Open die forging
Max. weight	See page 2 ff.
Max. thickness	See page 2 ff.
Heat treatment condition	See page 2 ff.

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules.
Materials to be applied to DNV classed object shall fulfill the material requirements in the applicable DNV class rules.

Issued at **Hamburg** on **2022-06-15**

for **DNV**

This Certificate is valid until **2025-06-30**.

DNV local station: **Essen**

Approval Engineer: **Stefan Röhr**

Thorsten Lohmann
Head of Section

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to 300,000 USD.



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Particulars of the approval

Forgings for hull structures and equipment

Steel type	Grade ³⁾	Forging method ¹⁾	Max. weight [kg]	Max. thickness [mm]	Heat treatment condition ²⁾
C and C-Mn	NV F400UW, NV F440UW, NV F480UW, NV F520UW, NV F560UW, NV F600UW	OD	38 000	750	N, NT, QT
Alloy	NV F550AW, NV F600AW, NV F650AW	OD	38 000	750	QT

Forgings for shafting and machinery

Steel type	Grade ³⁾	Forging method ¹⁾	Max. weight [kg]	Max. thickness [mm]	Heat treatment condition ²⁾
C and C-Mn	NV F400U, NV F440U, NV F480U, NV F520U, NV F560U, NV F600U, NV F640U, NV F680U, NV F720U, NV F760U	OD	38 000	750	N, NT, QT
Alloy	NV F600A, NV F700A, NV F800A, NV F900A, NV F1000A, NV F1100A	OD	38 000	750	QT

Stainless steel forgings

Steel type / grade ⁵⁾	Forging method ¹⁾	Max. weight [kg]	Max. thickness [mm]	Heat treatment condition ²⁾
1.4462 acc. to EN 10250-4, 1.4462 acc. to EN 10222-5	OD	38 000	750	SHT

Steels acc. other standards

Grade	Forging method ¹⁾	Max. weight [kg]	Max. thickness [mm]	Heat treatment condition ²⁾
C & C-Mn steels acc. to EN 10083-2	OD	38 000	750	acc. to standard
C & C-Mn steels acc. to EN 10250-2	OD	38 000	750	acc. to standard
Alloy steels acc. to EN 10083-3	OD	38 000	1 500	acc. to standard
Alloy steels acc. to EN 10250 -3	OD	38 000	1 500	acc. to standard

Non magnetizable steels

Grade	Forging method ¹⁾	Max. weight [kg]	Max. thickness [mm]	Heat treatment condition ²⁾
1.3964 acc. to SEW390 and VG81237 (WL1.3964)	OD	3 000	400	SHT

Remarks:

- 1) OD: Open die forging
- 2) QT: Quenched and tempered; N: Normalized; NT: Normalized and tempered; SHT: Solution Heat Treated (Solution Annealing)
- 3) Incl. equivalent grades in acc. to other standards